Unit 5 Cala Trading Estate, Ashton Vale Rd, Bristol, BS3 2HA
T: +(0)117 9522 422 F: (0)117 9533 422, mailto:technical@beyondthebean.com

CUSTOMER COPY

GENERAL DETAILS			
BTB Product Name	Sweetbird Brown Sugar Syrup	**BTB Product Code**	NSB118
Barcode	**EAN Code (Unit Barcode)**	**ITF Code (Outer Case Barcode)**	
	5060175135957	15060175135954	
Preparation Instructions *(basic)*	Syrup for flavoured cold beverage preparations.		

INGREDIENT DECLARATION
Ingredient declaration– *all allergens must be highlighted in **bold***
Demerara sugar, Water, Colour: plain caramel, Acidity regulator: citric acid, Preservative: potassium sorbate.
May Contain– *any alibi labelling required; this should be minimal, appropriate allergen controls should be in place*
N/A
Legal name
Demerara sugar syrup

SUITABLE FOR /CERTIFICATIONS *When completing this section please also consider all processing aids*		
CATEGORY	**YES/NO**	**NOTES**
Suitable for vegetarians	YES	
Suitable for vegans	YES	
Suitable for coeliacs	YES	
Organic certified	NO	
Fairtrade certified	NO	
Kosher certified	NO	
Halal certified	NO	

ALLERGENS	**Contains Y/N**	**Used on site / Y/N**	**Possible cross contamination Y/N**	**NOTES** ***If 'Y' to 'used on site' what measures are in place to prevent cross contamination?*** ***Cereals containing gluten – specify grain***
Celery & celeriac	N	N	N	
Cereals containing gluten	N	N	N	
Crustaceans & derivatives	N	N	N	
Egg & derivatives	N	N	N	
Fish & derivatives	N	N	N	
Lupin& derivatives	N	N	N	
Milk & dairy products	N	N	N	
Molluscs & derivatives	N	N	N	
Mustard & derivatives	N	N	N	
Nuts (including oils)	N	N	N	
Peanuts (including oil)	N	N	N	
Sesame seed & derivatives	N	N	N	
Soya & derivatives	N	N	N	
Sulphur dioxide /sulphites > 10mg/kg	N	N	N	

GENETICALLY MODIFIED INGREDIENTS *Such ingredients may include: Maize based glucose syrup, corn flour, soya lecithin, soya oil, maltodextrin, citric acid, plain caramel*	
	(Y/N)
Have any ingredients been grown from seeds or derived from a raw material that has been Genetically Modified?	N
Have any genetically modified micro-organisms or enzymes been used in the production of any ingredient which is used in the production of this product?	N
For products of animal origin, were animals fed on feed / feed ingredients derived from Genetically Modified seeds?	N

CONFIRMATION OF NON-IRRADIATION STATUS	
Confirm below	(Y/N)
This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives 1999/3/EC (The Food Irradiation (England) Regulations 2009).	Y

NUTRITIONAL INFORMATION
All boxes must be completed, Values must be able to be verified analytically if requested. BTB will calculate per serve nutrition

Per 100g (as sold)			Per 100ml (as sold) *Data in g & ml is required for liquid products*		
Energy	kJ	1031	Energy	kJ	1339
Energy	kcal	246	Energy	kcal	320
Fat	g	0	Fat	g	0
Saturates	g	0	Saturates	g	0
Carbohydrate	g	62	Carbohydrate	g	80
Sugars	g	62	Sugars	g	80
Fibre (AOAC)	g	0	Fibre (AOAC)	g	0
Protein	g	0	Protein	g	0
Salt	g	0.11	Salt	g	0.14
Source of information		Calculated from raw material data	**Source of information**		Calculated from 100g figs using density conversion
			Density conversion used		1.2985

NUTRITIONAL INFORMATION – calculated per serve (BTB to complete)

Serves per pack	62	Serving size ml	16
		Serving size g	21
Energy	kJ	201	
Energy	kcal	48	
Fat	g	0	
Saturates	g	0	
Carbohydrate	g	12	
Sugars	g	12	
Fibre (AOAC)	g	0	
Protein	g	0	
Salt	g	0.02	

PRODUCT ATTRIBUTES *Please add any other applicable attributes*

	Acceptable Standard	**Unacceptable Standard**
Appearance	Liquid, no particles, some haze	Not matching
Colour	Dark to mid brown	Not matching
Texture	Smooth, free flowing viscous liquid	Not matching
Flavour & Aroma	Sweet demerara with some light fruit notes.	Not matching

PROCESS CONTROLS

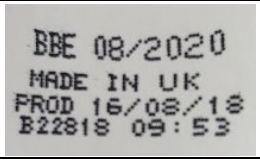
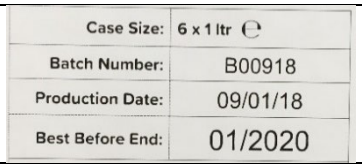
MANUFACTURING PROCESS -*Brief description of process*

Purchase and intake of raw materials from approved suppliers. Storage of raw materials. Weighing, dissolution, filtering, mixing & further filtration, pasteurisation, bottle washing, filling & capping. Labelling, coding, palletisation, storage and dispatch.

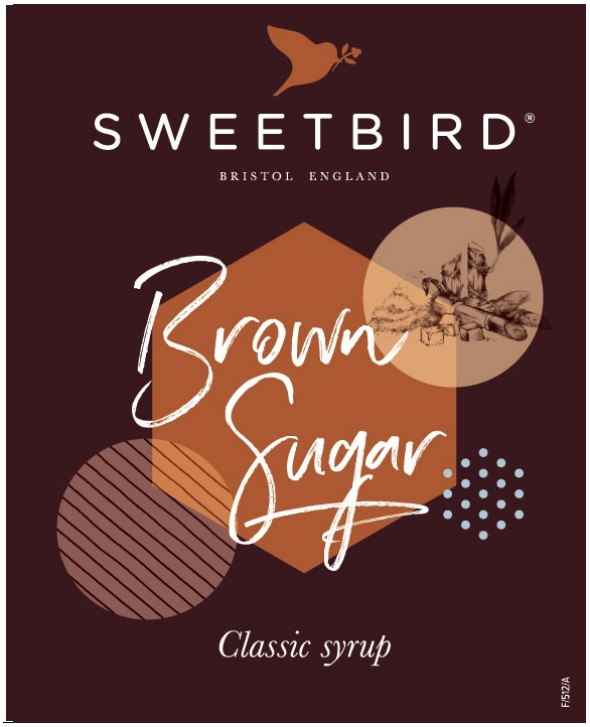
MICROBIOLOGICAL CONTROLS

	Target	**Reject**	**Test Frequency**
TVC	<1000	>10000	As per schedule
Enterobacteriaceae	<100	>10000	As per schedule
Salmonella	Not detected in 25g	Present	As per schedule
Yeasts	<20	≥1000	As per schedule
Moulds	<20	≥1000	As per schedule

PHYSICAL/CHEMICAL CONTROLS *Parameters that prove the product is intrinsically safe to eat, legal and meets expected quality (eg pH, aW, brix)*				
Control	**Target**	**Lower Limit**	**Upper Limit**	**Test Frequency**
Brix	66.12	-2.0	+2.0	Each batch
pH	4.00	3.80	4.20	Each batch
Density	1.2985	-0.04	+0.04	Each batch
Min fill volume (ml)*	1000ml	*Packed in accordance with average weight legislation		First 12 bottles and then 6 every 20 minutes

PRODUCT CODING /TRACEABILITY		
	Single Unit	**Outer Case**
Durability Date Code Format	BBE MM YYYY	BBE MM YYYY
Method of date coding	Printed on bottle	Printed on the case label
Batch coding format	BDDDYY (Julian coding)	BDDDYY (Julian coding)
Position	Neck of bottle	On side panel
Example of code as seen on single unit		

PRODUCT UNIT & CASE PACKAGING – PHOTOS – these may be added post production			
Front		Back	



EN Demerara sugar syrup. **INGREDIENTS:** Demerara sugar, Water, Colour: plain caramel, Acidity regulator: citric acid, Preservative: potassium sorbate. **BEST BEFORE END:** see neck. **ES** Sirope de azúcar moreno. **INGREDIENTES:** azúcar moreno, agua, colorante: caramelo natural, corrector de acidez: ácido cítrico, conservantes: sorbato potásico. **CONSUMIR PREFERENTEMENTE ANTES DE:** ver cuello. **FR** Sirop au goût de sucre roux. **INGRÉDIENTS :** Sucre roux, Eau, Colorant : caramel ordinaire, Correcteur d'acidité : acide citrique, Conservateur : sorbate de potassium. **À CONSOMMER DE PRÉFÉRENCE AVANT FIN :** voir goulot. **DE** Demerara-Zucker-Sirup. **ZUTATEN:** Demerara-Zucker, Wasser, Farbe: Zuckerkulör, Säureregulator: Citronensäure, Konservierungsstoff: Kaliumsorbat. **MINDESTENS HALTBAR BIS:** siehe Flaschenhals. **SE/NO/DK** Rörsockersaft/Demerarasukkersirup/Sirup af demerarasukker. **INGREDIENSER:** Rörsocker/Demerarasukker/Demerarasukker, vatten/vann/vand, färgämne: vanlig karamell/farge: ren karamell/farve: Almindelig karamel, surhetsreglerande medel: citronsyra/surhetsregulerende middel: sitronsyre/surhedsregulator: Citronsyre, konserveringsmedel / konserveringsmiddel: kaliumsorbat. **BÄST FÖRE UTGÅNGEN AV/BEST FØR UTGANGEN AV/BEDST FØR UDGANGEN AF:** se flaskhalsen/se halsen.

AR شراب سكر دهيرارا. **المكونات:** سكر دهيرارا، ماء، لون: كراميل عادي (E150a)، منظم حموضة: حمض الستريك (E330)، مواد حافظة:سوربات البوتاسيوم (E202).
صُنع في المملكة المتحدة في مصنع معتمد من BRCGS . الوكيل الحصري بالمملكة العربية السعودية شركة Food Aroma للتجارة
يُفضل استخدامه قبل: انظر عنق الزجاجة. الدهون المتحولة 0 جم .

NUTRITION / INFORMACIÓN NUTRICIONAL / NUTRITIONNELLES / NÄHRWERTANGABEN / NARINGSINNEHALL / NARINGSINNHOLD / العناصر	Per 100ml
Energy / Valor energético / Énergie / Energie / Energi / الطاقة	1339kJ/ 320kcal
Fat / Grasas / Matière grasses / Fett / Fedt / الدهون	0g
of which saturates / de las cuales ácidos grasos saturados / dont acides gras saturés / davon gesättigte Fettsäuren / varav mättat fett / hvorav mettet fett / heraf mættet fedt / الدهون المشبعة	0g
Carbohydrate / Hidratos de carbono / Glucides / Kohlenhydrate / Kolhydrat / Karbohydrat / Kulhydrat / الكربوهيدرات	80g
of which sugars / de los cuales azúcares / dont sucres / davon Zucker / varav sockerarter / hvorav sukkerarter / heraf sukkerarter / منها السكريات	80g
Protein / Proteínas / Protéines / Eiweiß / Eiwitten / بروتين	0g
Salt / Sal / Sel / Salz / ملح	0.14g

/ hellosweetbird
Produced in Bristol, UK Sweetbird, BS3 2HA
EU: Beyond the Bean, 27 Avenue Du Savoy, 74400 Chamonix, France

Vegan

Please recycle
Check local guidelines

5 060175 135957

Date opened: B/512/B

1l e لتر

Case



SWEETBIRD®
BRISTOL ENGLAND

Brown Sugar Syrup

Case Size:	6 x 1 ltr e
Batch Number:	B21424
Production Date:	01/08/24
Best Before End:	08/2026
Produced in Bristol, UK by Sweetbird	

15060175135954

Unit gross weight	1.33kg approx.	Gross case weight	8.54kg	Pallet weight	811kg

For packaging details see Annex 1

PRODUCT STORAGE /SHELF LIFE	
Recommended storage conditions	Ambient
Recommended storage instructions once opened	Ambient: Sealed with a lid or pump when not in use. Keep in a cool place and away from direct sunlight or sources of heat.
Total shelf life from production	24 months.
Total shelf life once opened	Recommended: 2 months from opening

SPECIFICATION APPROVAL

This document sets out a specification for the above product and supersedes all previous issues. This product complies with the Food Safety Act 1990 and all associated legislation.

On behalf of **Beyond the Bean:**

Signature	J. Parker		
Name	Joshua Parker	Date	13.06.2025