



Beyond The Bean. Unit 5 Cala Trading Estate, Ashton Vale Road, Bristol, BS3 2HA, UK.

T: +44(0)117 9533 522 F: +44(0)117 9533 422 technical@beyondthebean.com

CUSTOMER SPECIFICATION

Sweetbird Sugar- Free Caramel Syrup / NSB500

Valid from 23/02/2022

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Version: 4.0

GENERAL DETAILS						
BTB Product Name	Sweetbird Caramel flavour Sugar-Free Syrup with sweeteners			BTB Product Code	NSB500	
Barcode	EAN Code (Unit Barcode)			ITF Code (Outer Case Barcode)		
	5060175133656			15060175133653		
Artwork identifiers	Front label:	F57A	Back label:	B/57/B	Case label	N/A
Preparation Instructions (basic)		N/A- syrup for flavoured beverage preparations.				

Manufacturer Name	Beyond The Bean Limited		
Manufacturer Address	Unit 5, Cala Trading Estate, Ashton Vale Road, Bristol, BS3 2HA	Phone	+44(0)117 9533 522
		Fax	+44(0)117 9533 422

Manufacturer Contacts	Name	Phone	Email
Technical / Quality	Technical Team	0117 9533 522	technical@beyondthebean.com
Emergency 1	Terry Osborn	07771 658 983	terry@beyondthebean.com

INGREDIENT DECLARATION							
Descending order, Include compound ingredients breakdown and all colours and flavourings in detail. Type of any fat / oils must be stated							
Derived from / Grade – use this column to provide further information about the ingredient.							
Ingredient	% (weight) Implemented	% (weight) Reconstituted	Brix	Derived From /Grade	Supplier	Country of Manufacture	Country of origin
Water	CONFIDENTIAL		N/A	N/A	CONFIDENTIAL	N/A	UK
Flavourings			N/A	Natural sources		UK	UK
Thickener: cellulose gum			N/A	Sodium Carboxymethylcel lulose		France	France
Acidity regulator: citric acid			N/A	Corn		China	China
Sweetener: Sucralose			N/A	Synthetic, base source sucrose.		China	China
Preservative: potassium sorbate			N/A	Sorbic acid		China	China
Sweetener: Steviol glycosides			N/A	Stevia leaves		China	China
Colour: caramel colour			N/A	Wheat		UK	UK
Ingredient declaration– all allergens must be highlighted in bold							
Water, Flavourings, Thickener: cellulose gum, Acidity regulator: citric acid, Sweeteners: sucralose, steviol glycosides, Preservative: potassium sorbate, Colour: plain caramel.							
May Contain– any alibi labelling required; this should be minimal, appropriate allergen controls should be in place							
N/A							
Legal name							
Caramel flavour sugar-free syrup with Sweeteners.							

ADDITIVES			
<i>State all additives present. Colours, flavourings and preservatives must state if natural (N), artificial (A) or chemical (C).</i>			
<i>Flavourings: if natural state if they meet the 95:5 rule.</i>			
Function	Additive	E No	% of final product
Thickener	Cellulose gum (C)	E466	CONFIDENTIAL
Flavourings	Natural flavouring (Caramel) (N) Specify if it meets the 95:5 rule: No	N/A	
	Natural flavouring (Bitter masking) (N) Specify if it meets the 95:5 rule: No	N/A	
Acid	Citric acid (C)	E330	
Sweeteners	Sucralose (A)	E955	
	Steviol glycosides (N)	E960	
Preservative	Potassium sorbate (C)	E202	
Colour	Plain caramel (N)	E150a	



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SUITABLE FOR /CERTIFICATIONS <i>When completing this section please also consider all processing aids</i>		
CATEGORY	YES/NO	NOTES
Suitable for vegetarians	YES	
Suitable for vegans	YES	Registered with the Vegan Society
Suitable for coeliacs	YES	
Organic certified	NO	
Fairtrade certified	NO	
Kosher certified	NO	
Halal certified	NO	

ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination on Y/N	NOTES <i>If 'Y' to 'used on site' what measures are in place to prevent cross contamination? Cereals containing gluten – specify grain</i>
Celery & celeriac	N	N	N	
Cereals containing gluten	N	N	N	Contains Colour Preparation Derived from Wheat (exempt from EU allergen labelling)
Crustaceans & derivatives	N	N	N	
Egg & derivatives	N	N	N	
Fish & derivatives	N	N	N	
Lupin & derivatives	N	N	N	
Milk & dairy products	N	N	N	
Molluscs & derivatives	N	N	N	
Mustard & derivatives	N	N	N	
Nuts (including oils)	N	N	N	
Peanuts (including oil)	N	N	N	
Sesame seed & derivatives	N	N	N	
Soya & derivatives	N	N	N	
Sulphur dioxide /sulphites > 10mg/kg	N	N	N	Carry over additive in sugar (exempt from EU allergen labelling as <10ppm)

GENETICALLY MODIFIED INGREDIENTS				
<i>Such ingredients may include: Maize based glucose syrup, corn flour, soya lecithin, soya oil, maltodextrin, citric acid, plain caramel</i>				
				(Y/N)
Have any ingredients been grown from seeds or derived from a raw material that has been Genetically Modified?				N
Have any genetically modified micro-organisms or enzymes been used in the production of any ingredient which is used in the production of this product?				N
For products of animal origin, were animals fed on feed / feed ingredients derived from Genetically Modified seeds?				N
If yes please complete below. **GM = Genetically modified; IP = Identity Preserved.				
Ingredient/Raw Material	Supplier	Processing Site	GM** (Y/N)	IP ** (Y/N)

CONFIRMATION OF NON-IRRADIATION STATUS	
Confirm below	(Y/N)
This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives 1999/3/EC (The Food Irradiation (England) Regulations 2009).	Y

NUTRITIONAL INFORMATION					
<i>All boxes must be completed, Values must be able to be verified analytically if requested. BTB will calculate per serve nutrition</i>					
Per 100g (as sold)			Per 100ml (as sold) <i>Data in g & ml is required for liquid products</i>		
Energy	kJ	41	Energy	kJ	41
Energy	kcal	10	Energy	kcal	10
Fat	g	0	Fat	g	0
Saturates	g	0	Saturates	g	0
Carbohydrate	g	1.4	Carbohydrate	g	1.4
Sugars	g	0	Sugars	g	0



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Fibre (AOAC)	g	0	Fibre (AOAC)	g	0
Protein	g	0	Protein	g	0
Salt	g	0.13	Salt	g	0.13
Source of information		Calculated from raw material data	Source of information		Calculated from 100g figs using density conversion
			Density conversion used		1.0063

NUTRITIONAL INFORMATION — calculated per serve (BTB to complete)			
Serves per pack	62	Serving size ml	16
		Serving size g	16.10
Energy	kJ	7	
Energy	kcal	2	
Fat	g	0	
Saturates	g	0	
Carbohydrate	g	0.2	
Sugars	g	0	
Fibre (AOAC)	g	0	
Protein	g	0	
Salt	g	0.021	

PRODUCT ATTRIBUTES <i>Please add any other applicable attributes</i>		
	Acceptable Standard	Unacceptable Standard
Appearance	Liquid, no particles, top layer with little haze.	Not matching
Colour	Light brown caramel	Not matching
Texture	Smooth, free flowing viscous liquid	Not matching
Flavour & Aroma	Sugar free sweet caramel, slight bitterness to aftertaste.	Not Matching
Particle size / shape / weight	N/A	N/A
Other		

PHYSICAL/CHEMICAL CONTROLS				
<i>Parameters that prove the product is intrinsically safe to eat, legal and meets expected quality (eg pH, aW, brix)</i>				
Control	Target	Lower Limit	Upper Limit	Test Frequency
Brix	N/A	N/A	N/A	Each batch
pH	≤4.20	3.80	4.20	Each batch
Density	1.0063	-0.04	+0.04	Each batch
Min fill volume (ml)*	1000ml	*Packed in accordance with average weight legislation		First 12 bottles and then 6 every 20 minutes

PRODUCT CODING /TRACEABILITY		
	Single Unit	Outer Case
Durability Date Code Format	BBE MMM YY	BBE MM YYYY
Method of date coding	Printed on bottle	Printed on the case label
Batch coding format	BDDYY (Julian coding)	BDDYY (Julian coding)
Position	Neck of bottle	On side panel
Example of code as seen on single unit		Case Size: 6 x 1ltr e
		Batch Number: B33521
		Production Date: 01/12/21
		Best Before End: 12/2023



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PRODUCT UNIT & CASE PACKAGING – PHOTOS – these may be added post production

Front



Back



EN Caramel flavour sugar-free syrup with sweeteners. **INGREDIENTS:** Water, Flavourings, Thickener: cellulose gum, Acidity regulator: citric acid, Sweeteners: sucralose, steviol glycosides, Preservative: potassium sorbate, Colour: plain caramel. **BEST BEFORE END:** see neck.

ES Sirope sabor caramelo sin azúcar con edulcorantes. **INGREDIENTES:** agua, aromas, espesante: goma de celulosa, corrector de acidez: ácido cítrico, edulcorantes: sucralosa, glucósidos de esteviol, conservante: sorbato potásico, colorante: caramelo natural.

CONSUMIR PREFERENTEMENTE ANTES DE: ver cuello.

FR Sirop sans sucre arôme caramel avec édulcorants. **INGRÉDIENTS:** Eau, Arômes, Épaississant: gomme de cellulose, Correcteur d'acidité: acide citrique, Édulcorants: sucralose, glycosides de stéviol, Conservateur: sorbate de potassium, Colorant: caramel ordinaire. **À CONSOMMER DE PRÉFÉRENCE AVANT FIN:** voir sur le goulot.

AR شراب بنكهة الكراميل خالي من السكر بمواد محلية. المكونات: ماء، نكهات، مادة مثخنة: صمغ سليولوز، منظم حموضة: حمض الستريك، محليات: سكر الوز، جلو كوزيدات الستيفيول، مادة حافظة: سوربات البوتاسيوم، لون: كراميل عادي. يفضل استخدامه قبل الانتهاء: انظر عنق الزجاجة.

NUTRITION / NUTRITIONNELLES / VALEURS NUTRITIONNELLES / العناصر	Per 100ml
Energy / Valor energético / Énergie / الطاقة	41 kJ / 10 kcal
Fat / Grasas / Matière grasses / الدهون	0g
of which saturates / de las cuales ácidos grasos saturados / dont acides gras saturés / الدهون المشبعة	0g
Carbohydrate / Hidratos de carbono / Glucides / الكربوهيدرات	1.4g
of which sugars / de los cuales azúcares / dont sucres / أنواع السكريات	0g
Protein / Proteínas / Protéines / بروتين	0g
Salt / Sal / Sel / ملح	0.13g

Date
opened:

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Produced in Bristol, UK
Sweetbird, BS3 2HA

B57/B
11e





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A photograph of a brown cardboard case for Sweetbird Sugar Free Caramel Syrup. The case is shown from a three-quarter perspective. On the front face, there is a Sweetbird logo (a stylized bird) and the brand name 'SWEETBIRD' in a serif font. Below this, the words 'SUGAR FREE' are visible. A white rectangular label is affixed to the front face, containing the following information: 'SWEETBIRD' with the logo, 'Watermelon Syrup', 'Case Size: 6 x 1 Ltr e', 'Batch Number: B16521', 'Production Date: 14/06/21', 'Best Before End: 06/2023', and 'Produced in Bristol, UK by Sweetbird'. A barcode is also present on the label.

Case


SWEETBIRD®
BRISTOL ENGLAND

Sugar Free Caramel Syrup

Case Size:	6 x 1 Ltr e
Batch Number:	B16521
Production Date:	14/06/21
Best Before End:	06/2023
Produced in Bristol, UK by Sweetbird	

A standard 1D barcode with vertical black bars of varying widths on a white background, enclosed in a black rectangular frame.

15060175133653

PRODUCT STORAGE /SHELF LIFE	
Recommended storage conditions	Ambient
Recommended storage instructions once opened	Ambient: Sealed with a lid or pump when not in use. Keep in a cool place and away from direct sunlight or sources of heat.
Total shelf life from production	24 months.
Total shelf life once opened	Recommended: 2 months from opening

PACKAGING	
Brief description of format	Clear plastic bottle with black tamper proof cap. Brown cardboard outer case.
Are your primary packaging suppliers BRC / ISO accredited?	Yes

Component Include all components as dispatched	Food Contact?	Material	Weight	% Recycled content	Recyclable?
Bottle	Yes	PET	53g	0	100%
Cap (lid)	Yes	PE	2.9g	0	100%
Bottle label - Front	No	Paper	0.6g	0	0%
Bottle label - Back	No	Paper	0.5g	0	0%
Outer Case (total)	No	Cardboard	204.9g	≥85%	100%
Case label	No	Paper	0.5g	0	100%
Case tape	No	Plastic	1.6g	0	0%
Shrink wrap	No	LLDPE	250g	0	100%
Pallet	No	Wood	25kg	0	100%

Saleable units per outer (case size)		6	Primary pack dimensions		Bottle: 84.50mm Diameter x 291.32mm Height		
Saleable unit net weight / volume		1000ml		Packed to (average / minimum?)		Average	
Gross case weight		6.59kg		Outer case dimensions		263 mm L x 174 mm W x 302 mm H	
Cases per layer		23	Layers per pallet		4	Cases per pallet	92
Pallet weight	631.53kg			Pallet height		136cm	
Pallet type	UK standard 4-way entry						



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Local information – this section is intended for completion by customers &/or importers.

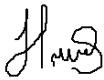
No liability for any information below is accepted by Beyond the Bean or Sweetbird.

Text (as necessary) L to R languages	Text (as necessary) R to L languages

SPECIFICATION APPROVAL

This document sets out a specification for the above product and supersedes all previous issues. This product complies with the Food Safety Act 1990 and all associated legislation.

On behalf of **Beyond the Bean**:

Signature			
Name	Harriet Sadler	Date	23/02/2022

SPECIFICATION HISTORY – BTB to complete

Date	Version no	Amends
	V1.0-2.0	No specification history
04.02.2022	V3.0	Updated to new template format, multiple changes reviewed and updated
23/02/2022	V4.0	Correction to template