



Beyond The Bean. Unit 5 Cala Trading Estate, Ashton Vale Road, Bristol, BS3 2HA, UK.

T: +44(0)117 9533 522 F: +44(0)117 9533 422 technical@beyondthebean.com

CUSTOMER SPECIFICATION

Sweetbird Lemonade Syrup / NSB600

Valid from 23/02/2022

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Version: 5.0

GENERAL DETAILS						
BTB Product Name	Sweetbird Lemonade Syrup			BTB Product Code	NSB600	
Barcode	EAN Code (Unit Barcode)			ITF Code (Outer Case Barcode)		
	5060175133380			15060175133387		
Artwork identifiers	Front label:	F56A	Back label:	B/56/B	Case label	N/A
Preparation Instructions (<i>basic</i>)		N/A- syrup for flavoured beverage preparations.				

Manufacturer Name	Beyond The Bean Limited					
Manufacturer Address	Unit 5, Cala Trading Estate, Ashton Vale Road, Bristol, BS3 2HA			Phone	+44(0)117 9533 522	
				Fax	+44(0)117 9533 422	

Manufacturer Contacts	Name	Phone	Email
Technical / Quality	Technical Team	0117 9533 522	technical@beyondthebean.com
Emergency 1	Terry Osborn	07771 658 983	terry@beyondthebean.com

INGREDIENT DECLARATION

Descending order, Include compound ingredients breakdown and all colours and flavourings in detail. Type of any fat / oils must be stated
Derived from / Grade – use this column to provide further information about the ingredient.

Ingredient	% (weight) Implemented	% (weight) Reconstituted	Brix	Derived From /Grade	Supplier	Country of Manufacture	Country of origin
Water	CONFIDENTIAL		N/A	N/A	CONFIDENTIAL	N/A	UK
Sugar			N/A	Beet/cane		UK	UK
Acid: citric acid			N/A	Corn		China	China
Lemon juice from concentrate			46-51	Lemon		Argentina, China, Turkey, UK	China, Sicily, Spain, Germany S.America (typically Argentina, Bolivia, Brazil & Uruguay), Turkey
Flavourings			N/A	Natural substances		UK	UK
Clouding agent: Contains: (Stabiliser: acacia gum, 0.11% & coconut oil, 0.056%)			12.6- 14.6	Acacia gum, coconut oil		UK	Undisclosed

Ingredient declaration– all allergens must be highlighted in **bold**

Water, Sugar, Lemon juice from concentrate (10%), Acid: citric acid, Flavourings, Stabiliser: acacia gum, Coconut oil.

May Contain– any alibi labelling required; this should be minimal, appropriate allergen controls should be in place

N/A

Legal name

Lemon flavour syrup.

ADDITIVES

State all additives present. Colours, flavourings and preservatives must state if natural (N), artificial (A) or chemical (C).

Flavourings: if natural state if they meet the 95:5 rule.

Function	Additive	E No	% of final product
Flavourings	Lemon extract (N) Specify if it meets the 95:5 rule: Yes	N/A	CONFIDENTIAL
	Natural lime flavouring with other natural flavourings (N) Specify if it meets the 95:5 rule: No	N/A	
Stabiliser	Acacia Gum (N) (functional part of clouding agent)	E414	
Acid	Citric acid (C)	E330	

SUITABLE FOR /CERTIFICATIONS When completing this section please also consider all processing aids



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CATEGORY	YES/NO	NOTES
Suitable for vegetarians	YES	
Suitable for vegans	YES	Registered with the Vegan Society
Suitable for coeliacs	YES	
Organic certified	NO	
Fairtrade certified	NO	
Kosher certified	NO	
Halal certified	NO	

ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination Y/N	NOTES If 'Y' to 'used on site' what measures are in place to prevent cross contamination? Cereals containing gluten – specify grain
Celery & celeriac	N	N	N	
Cereals containing gluten	N	N	N	
Crustaceans & derivatives	N	N	N	
Egg & derivatives	N	N	N	
Fish & derivatives	N	N	N	
Lupin & derivatives	N	N	N	
Milk & dairy products	N	N	N	
Molluscs & derivatives	N	N	N	
Mustard & derivatives	N	N	N	
Nuts (including oils)	N	N	N	
Peanuts (including oil)	N	N	N	
Sesame seed & derivatives	N	N	N	
Soya & derivatives	N	N	N	
Sulphur dioxide /sulphites > 10mg/kg	N	N	N	Carry over additive in sugar (exempt from EU allergen labelling as <10ppm)

GENETICALLY MODIFIED INGREDIENTS				
<i>Such ingredients may include: Maize based glucose syrup, corn flour, soya lecithin, soya oil, maltodextrin, citric acid, plain caramel</i>				
				(Y/N)
Have any ingredients been grown from seeds or derived from a raw material that has been Genetically Modified?				N
Have any genetically modified micro-organisms or enzymes been used in the production of any ingredient which is used in the production of this product?				N
For products of animal origin, were animals fed on feed / feed ingredients derived from Genetically Modified seeds?				N
If yes please complete below. **GM = Genetically modified; IP = Identity Preserved.				
Ingredient/Raw Material	Supplier	Processing Site	GM** (Y/N)	IP ** (Y/N)

CONFIRMATION OF NON-IRRADIATION STATUS	
Confirm below	(Y/N)
This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives 1999/3/EC (The Food Irradiation (England) Regulations 2009).	Y

NUTRITIONAL INFORMATION					
<i>All boxes must be completed, Values must be able to be verified analytically if requested. BTB will calculate per serve nutrition</i>					
Per 100g (as sold)			Per 100ml (as sold) Data in g & ml is required for liquid products		
Energy	kJ	819	Energy	kJ	1018
Energy	kcal	193	Energy	kcal	239
Fat	g	0	Fat	g	0
Saturates	g	0	Saturates	g	0
Carbohydrate	g	47.2	Carbohydrate	g	58.7
Sugars	g	46.7	Sugars	g	58
Fibre (AOAC)	g	0	Fibre (AOAC)	g	0
Protein	g	0	Protein	g	0
Salt	g	0.03	Salt	g	0.04



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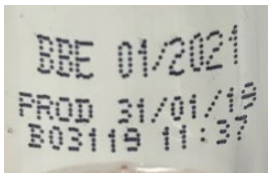
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Source of information	Calculated from raw material data	Source of information	Calculated from 100g figs using density conversion
		Density conversion used	1.242

NUTRITIONAL INFORMATION — calculated per serve (BTB to complete)			
Serves per pack	31	Serving size ml	32
		Serving size g	39.74
Energy	kJ		326
Energy	kcal		77
Fat	g		0
Saturates	g		0
Carbohydrate	g		18.8
Sugars	g		18.6
Fibre (AOAC)	g		0
Protein	g		0
Salt	g		0.01

PRODUCT ATTRIBUTES <i>Please add any other applicable attributes</i>		
	Acceptable Standard	Unacceptable Standard
Appearance	Liquid, no particles.	Not matching
Colour	Cloudy grey, opaque visual.	Not matching
Texture	Smooth, free flowing viscous liquid	Not matching
Flavour & Aroma	Sweet citric lemon.	Not Matching
Particle size / shape / weight	N/A	N/A
Other		

PHYSICAL/CHEMICAL CONTROLS				
<i>Parameters that prove the product is intrinsically safe to eat, legal and meets expected quality (eg pH, aW, brix)</i>				
Control	Target	Lower Limit	Upper Limit	Test Frequency
Brix	51.1	-2.0	+2.0	Each batch
pH	1.92	1.72	2.12	Each batch
Density	1.242	-0.04	+0.04	Each batch
Min fill volume (ml)*	1000ml	*Packed in accordance with average weight legislation		First 12 bottles and then 6 every 20 minutes

PRODUCT CODING /TRACEABILITY		
	Single Unit	Outer Case
Durability Date Code Format	BBE MMM YY	BBE MM YYYY
Method of date coding	Printed on bottle	Printed on the case label
Batch coding format	BDDYY (Julian coding)	BDDYY (Julian coding)
Position	Neck of bottle	On side panel
Example of code as seen on single unit		Case Size: 6 x 1 Ltr e
		Batch Number: B02022
		Production Date: 20/01/22
		Best Before End: 01/2024



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PRODUCT UNIT & CASE PACKAGING – PHOTOS – these may be added post production

Front



Back



EN Lemonade flavour syrup. **INGREDIENTS:** Water, Sugar, Lemon juice from concentrate (10%), Acid: citric acid, Flavourings, Stabiliser: acacia gum, Coconut oil. **BEST BEFORE END:** see neck.

ES Sirope sabor limonada. **INGREDIENTES:** agua, azúcar, zumo de limón a partir de concentrado (10 %), acidulante: ácido cítrico, aromas, estabilizador: goma arábiga, aceite de coco. **CONSUMIR PREFERENTEMENTE ANTES DE:** ver cuello.

FR Sirop saveur limonade. **INGRÉDIENTS :** Eau, Sucre, Jus de citron à base de concentré (10 %), Acidifiant : acide citrique, Arômes, Stabilisant : gomme arabique, Huile de coco. **À CONSOMMER DE PRÉFÉRENCE AVANT FIN :** voir col.

DE Limonadensirup. **ZUTATEN:** Wasser, Zucker, Zitronensaft aus Konzentrat (10 %), Säuerungsmittel: Citronensäure, Aromen, Stabilisator: Gummi arabicum, Kokosöl. **MINDESTENS HALTBAR BIS:** siehe Flaschenhals.

AR شراب بنكهة الليمون المكثف: ماء، سكر، عصير الليمون بتركيز (10%)، منظم الحموضة: حامض الستريك أي 330، منكهات طبيعية الأصل، المثبت: صمغ المنط أي 414، زيت جوز الهند الوزن الصافي 1 لتر. بلد المنشأ: المملكة المتحدة. تم التصنيع في بريستول، المملكة المتحدة في مصنع سأسا المعتمد. الوكيل المصري في المملكة العربية السعودية شركة نكهة الغذاء التجارية 00966531669698 التخزين: عند درجة حرارة الغرفة من الأفضل استخدام قبل وتاريخ الإنتاج/ رقم الدفعة: انظر أعلى لتواريخ الصلاحية.

NUTRITION / NUTRITIONNELLES / VALEURS NUTRITIONNELLES / NÄHRWERTANGABEN / العناصر	Per 100ml
Energy / Valor energético / Énergie / Energie / الطاقة	1018 kJ / 239 kcal
Fat / Grasas / Matière grasses / Fett / الدهون	0g
of which saturates / de las cuales ácidos grasos saturados / dont acides gras saturés / davon gesättigte Fettsäuren / الدهون المشبعة	0g
Carbohydrate / Hidratos de carbono / Glucides / Kohlenhydrate / الكربوهيدرات	58.7g
of which sugars / de los cuales azúcares / dont sucres / davon Zucker / أنواع السكريات	58g
Protein / Proteínas / Protéines / Eiweiß / بروتين	0g
Salt / Sal / Salz / ملح	0.04g

Date opened:

BS603



@f/hellosweetbird

Produced in Bristol, UK, Sweetbird, BS3 2HA, UK

EU: Beyond the Bean, 27 Avenue Du Savoy,

74400 Chamonix, France

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Case


SWEETBIRD®
BRISTOL | ENGLAND

Lemonade Syrup

Case Size:	6 x 1ltr e
Batch Number:	B21821
Production Date:	06/08/21
Best Before End:	08/2023
Produced in Bristol, UK by Sweetbird	

15060175133387

PRODUCT STORAGE /SHELF LIFE	
Recommended storage conditions	Ambient
Recommended storage instructions once opened	Ambient: Sealed with a lid or pump when not in use. Keep in a cool place and away from direct sunlight or sources of heat.
Total shelf life from production	24 months.
Total shelf life once opened	Recommended: 2 months from opening

PACKAGING	
Brief description of format	Clear plastic bottle with black tamper proof cap. Brown cardboard outer case.
Are your primary packaging suppliers BRC / ISO accredited?	Yes

Component <i>Include all components as dispatched</i>	Food Contact?	Material	Weight	% Recycled content	Recyclable?
Bottle	Yes	PET	53g	0	100%
Cap (lid)	Yes	PE	2.9g	0	100%
Bottle label - Front	No	Paper	0.6g	0	0%
Bottle label - Back	No	Paper	0.5g	0	0%
Outer Case (total)	No	Cardboard	204.9g	≥85%	100%
Case label	No	Paper	0.5g	0	100%
Case tape	No	Plastic	1.6g	0	0%
Shrink wrap	No	LLDPE	250g	0	100%
Pallet	No	Wood	25kg	0	100%

Saleable units per outer (case size)		6	Primary pack dimensions		Bottle: 84.50mm Diameter x 291.32mm Height		
Saleable unit net weight / volume		1000ml		Packed to (average / minimum?)		Average	
Gross case weight		8.00kg		Outer case dimensions		263 mm L x 174 mm W x 302 mm H	
Cases per layer		23	Layers per pallet		4	Cases per pallet	92
Pallet weight		761.25kg			Pallet height		136cm
Pallet type		UK standard 4-way entry					



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Local information – this section is intended for completion by customers &/or importers.

No liability for any information below is accepted by Beyond the Bean or Sweetbird.

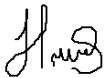
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SPECIFICATION APPROVAL

This document sets out a specification for the above product and supersedes all previous issues. This product complies with the Food Safety Act 1990 and all associated legislation.

On behalf of **Beyond the Bean:**

Signature			
Name	Harriet Sadler	Date	23/02/2022

SPECIFICATION HISTORY – BTB to complete

Date	Version no	Amends
25.07.2018	V1.0	New document
18.09.2018	V2.0	Update unit product coding image
27.02.2019	V3.0	New bottle image & weight; Front label artwork identifier; Durability date code format.
16.02.2022	V4.0	Updated to new template format, multiple changes reviewed and updated
23/02/2022	V5.0	Correction to template