

SWEETBIRD SPECIFICATION

Unit 5 Cala Trading Estate, Ashton Vale Rd, Bristol, BS3 2HA

T: +(0)117 9522 422 F: (0)117 9533 422, <mailto:technical@beyondthebean.com>

Sweetbird Passionfruit Lemon Iced Tea Syrup

6 x 1 Litre / NSB402



GENERAL DETAILS

BTB Product Name	Sweetbird Passionfruit Lemon Iced Tea Syrup (1L)	BTB Product Code	NSB402
Barcode	EAN Code (Unit Barcode) 5060175133335	ITF Code (Outer Case Barcode) 15060175133332	
Preparation Instructions (basic)	Syrup for flavoured cold beverage preparations.		

Manufacturer Name	Beyond the Bean Limited		
Manufacturer Address	Unit 5, Cala Trading Estate, Ashton Vale Road, Bristol, BS3 2HA	Phone	+44(0)117 9533 522
		Fax	+44(0)117 9533 422

INGREDIENT DECLARATION

Ingredient declaration– all allergens must be highlighted in **bold**

Sugar, Water, Fruit juices from concentrate 10% (passionfruit 6%, lemon 4%), Acid: citric acid, Flavourings, Colour: plain caramel, Black tea extract.

May Contain– any alibi labelling required; this should be minimal, appropriate allergen controls should be in place

N/A

Legal name

Passionfruit Lemon Iced Tea flavoured syrup

ADDITIVES

State all additives present. Colours, flavourings and preservatives must state if natural (N), artificial (A) or chemical (C).

Flavourings: if natural state if they meet the 95:5 rule.

Function	Additive	E No
Flavourings	Natural flavouring (Passionfruit) (N) Specify if it meets the 95:5 rule: No	N/A
	Lemon extract (N) Specify if it meets the 95:5 rule: Yes	N/A
	Natural flavouring (Black tea) (N) Specify if it meets the 95:5 rule: No	N/A
	Black tea extract Specify if it meets the 95:5 rule: Yes	N/A
Acid	Citric acid (C)	E330
Colour	Plain Caramel (N)	E150a

SUITABLE FOR /CERTIFICATIONS *When completing this section please also consider all processing aids*

CATEGORY	YES/NO	NOTES
Suitable for vegetarians	YES	
Suitable for vegans	YES	Registered with the Vegan Society
Suitable for coeliacs	YES	
Organic certified	NO	
Fairtrade certified	NO	
Kosher certified	NO	
Halal certified	YES	

ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination Y/N	NOTES If 'Y' to 'used on site' what measures are in place to prevent cross contamination? Cereals containing gluten – specify grain
Celery & celeriac	N	N	N	
Cereals containing gluten	N	N	N	Caramel colour derived from wheat (exempt from EU allergen labelling)
Crustaceans & derivatives	N	N	N	
Egg & derivatives	N	N	N	
Fish & derivatives	N	N	N	
Lupin & derivatives	N	N	N	
Milk & dairy products	N	N	N	
Molluscs & derivatives	N	N	N	

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ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination Y/N	NOTES If 'Y' to 'used on site' what measures are in place to prevent cross contamination? Cereals containing gluten – specify grain
Mustard & derivatives	N	N	N	
Nuts (including oils)	N	N	N	
Peanuts (including oil)	N	N	N	
Sesame seed & derivatives	N	N	N	
Soya & derivatives	N	N	N	
Sulphur dioxide /sulphites > 10mg/kg	N	N	N	Carry over additive in sugar (exempt from EU allergen labelling as <10ppm)

GENETICALLY MODIFIED INGREDIENTS

Such ingredients may include: Maize based glucose syrup, corn flour, soya lecithin, soya oil, maltodextrin, citric acid, plain caramel

Each ingredient may include: maize based glucose syrup, corn flour, soya leeklin, soya oil, maltodextrin, citric acid, plain caramel.					(Y/N)
Have any ingredients been grown from seeds or derived from a raw material that has been Genetically Modified?					N
Have any genetically modified micro-organisms or enzymes been used in the production of any ingredient which is used in the production of this product?					N
For products of animal origin, were animals fed on feed / feed ingredients derived from Genetically Modified seeds?					N/A
If yes please complete below. **GM = Genetically modified; IP = Identity Preserved.					
Ingredient/Raw Material		Supplier	Processing Site	GM** (Y/N)	IP ** (Y/N)
N/A		N/A	N/A	N/A	N/A

CONFIRMATION OF NON IRRADIATION STATUS

Confirm below	(Y/N)
This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives 1999/3/EC (The Food Irradiation (England) Regulations 2009).	Y

NUTRITION

All boxes must be completed, Values must be able to be verified analytically if requested. BTB will calculate per serve nutrition

Per 100g (as sold)			Per 100ml (as sold) Data in g & ml is required for liquid products		
Energy	kJ	1068	Energy	kJ	1389
Energy	kcal	251	Energy	kcal	327
Fat	g	0	Fat	g	0
Saturates	g	0	Saturates	g	0
Carbohydrate	g	62.4	Carbohydrate	g	81.1
Sugars	g	61.6	Sugars	g	80.1
Fibre (AOAC)	g	0	Fibre (AOAC)	g	0
Protein	g	0	Protein	g	0
Salt	g	0.04	Salt	g	0.05
Sodium equivalent	mg	16	Sodium equivalent	mg	20
Source of information	Calculated from raw material data		Source of information	Calculated from 100g figs using density conversion	
			Density conversion used	1.3001	

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NUTRITION — calculated per serve (BTB to complete)

Energy per serve (kJ to complete)			
Serves per pack	41	Serving size ml	24
		Serving size g	31.2
Energy	kJ	333	
Energy	kcal	78	
Fat	g	0	
Saturates	g	0	
Carbohydrate	g	19.3	
Sugars	g	19.3	
Fibre (AOAC)	g	0	
Protein	g	0	
Salt	g	0	
24ml serve = 3 pumps			

PRODUCT ATTRIBUTES *Please add any other applicable attributes*

	Acceptable Standard	Unacceptable Standard
Appearance	Liquid, no particles.	Not matching
Colour	Dark caramel brown.	Not matching
Texture	Smooth, free flowing viscous liquid	Not matching
Flavour & Aroma	Sweet citric passionfruit aroma. Citric passionfruit and lemon with a drying tea on taste	Not Matching
Particle size / shape / weight	N/A	N/A

PROCESS CONTROL

MANUFACTURING PROCESS *-Brief description of process*

Purchase and intake of raw materials from approved suppliers, Storage of raw materials, Weighing, dissolution, filtering, mixing & further filtration, pasteurisation, cooling, bottle washing, filling & capping. Labelling, coding, palletisation, storage and dispatch.

HACCP CONTROLS

Process Point	Hazard	Critical Limit	Monitoring Frequency	Corrective Action
See HACCP Plan				

MICROBIOLOGICAL CONTROLS

	Target	Reject	Test Frequency
TVC	<100	>1000	As per schedule
Enterobacteriaceae	<10	>10	As per schedule
Salmonella	Not detected in 25g	Present	As per schedule
Yeasts	<20	≥20	As per schedule
Moulds	<20	≥100	As per schedule

PHYSICAL/CHEMICAL CONTROLS

Parameters that prove the product is intrinsically safe to eat, legal and meets expected quality (eg pH, aW, brix)

Control	Target	Lower Limit	Upper Limit	Test Frequency
Brix	64.2	-2.0	+2.0	Each batch
pH	2.17	2.07	2.27	Each batch
Density	1.3001	-0.04	+0.04	Each batch
Min fill volume (ml)*	1000ml	* Packed in accordance with average weight legislation		First 12 bottles and then 6 every 20 minutes

FOREIGN BODY DETECTION

Metal detection

Is the product metal detected? No

Filtering / Sieving

Are all ingredients sieved /filtered? Yes – post dissolution, and post mixing;

What size sieve / filter size is used? 1000 microns

SWEETBIRD SPECIFICATION

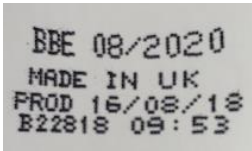



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BEYOND
THE BEAN
FORWARD THINKING IN DRINKING

How often is sieve / filter checked? Before & after production

PRODUCT CODING /TRACEABILITY

	Single Unit	Outer Case								
Durability Date Code Format	BBE MM YYYY	BBE MM YYYY								
Method of date coding	Printed on bottle	Printed on the case label								
Batch coding format	BDDDDYY (Julian coding)	BDDDDYY (Julian coding)								
Position	Neck of bottle	On side panel								
Example of code as seen on single unit		<table><tr><td>Case Size:</td><td>6 x 1ltr </td></tr><tr><td>Batch Number:</td><td>B00918</td></tr><tr><td>Production Date:</td><td>09/01/18</td></tr><tr><td>Best Before End:</td><td>01/2020</td></tr></table>	Case Size:	6 x 1ltr 	Batch Number:	B00918	Production Date:	09/01/18	Best Before End:	01/2020
Case Size:	6 x 1ltr 									
Batch Number:	B00918									
Production Date:	09/01/18									
Best Before End:	01/2020									

PRODUCT UNIT & CASE PACKAGING – PHOTOS – these may be added post production

Front		Back	
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Case					
	Unit gross weight	1.35kg approx.	Gross case weight	8.30kg	Pallet weight
For packaging details see Annex 1					

PRODUCT STORAGE /SHELF LIFE

Recommended storage conditions	Ambient
Recommended storage instructions once opened	Ambient: Sealed with a lid or pump when not in use. Keep in a cool place and away from direct sunlight or sources of heat
Total shelf life from production	24 months.
Total shelf life once opened	Recommended: 2 months from opening

SPECIFICATION APPROVAL

This document sets out a specification for the above product and supersedes all previous issues. This product complies with the Food Safety Act 1990 and all associated legislation.

On behalf of **Beyond the Bean:**

Signature	<i>BSpicer</i>			
Name	Beth Spicer	Date	06.01.2023	