

SWEETBIRD SPECIFICATION

Unit 5 Cala Trading Estate, Ashton Vale Rd, Bristol, BS3 2HA

T: +(0)117 9522 422 F: (0)117 9533 422, <mailto:technical@beyondthebean.com>

Sweetbird Iced Tea Syrup / 6 x 1 Litre / NSB400

Format: Sweetbird



CUSTOMER COPY

Template issued: 18/02/2022

Template V: 7.0

Template approved by: Harriet Sadler

Doc Control for product spec: Version 5.0

Specification valid from: 07/08/2023

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GENERAL DETAILS							
BTB Product Name	Sweetbird Iced Tea Syrup			BTB Product Code		NSB400	
Barcode	EAN Code (Unit Barcode)			ITF Code (Outer Case Barcode)			
	5060175133342			15060175133349			
Artwork identifiers	Front label:	F43A	Back label:	B/43/B	Case label	N/A	
Preparation Instructions (<i>basic</i>)		Syrup for flavoured cold beverage preparations.					

Manufacturer Name	Beyond The Bean Limited						
Manufacturer Address	Unit 5, Cala Trading Estate, Ashton Vale Road, Bristol, BS3 2HA			Phone	+44(0)117 9533 522		
				Fax	+44(0)117 9533 422		

Manufacturer Contacts	Name	Phone	Email
Technical / Quality	Technical Team	0117 9533 522	technical@beyondthebean.com
Emergency 1	Terry Osborn	07771 658 983	terry@beyondthebean.com

INGREDIENT DECLARATION	
Ingredient declaration – all allergens must be highlighted in bold	
Sugar, Water, Natural flavouring, Acid: citric acid, Colour: plain caramel, Black tea extract.	
May Contain – any alibi labelling required; this should be minimal, appropriate allergen controls should be in place	
N/A	
Legal name	
Iced Tea Flavoured Syrup	

ADDITIVES			
State all additives present. Colours, flavourings and preservatives must state if natural (N), artificial (A) or chemical (C). Flavourings: if natural state if they meet the 95:5 rule.			
Function	Additive	E No	% of final product
Flavourings	Natural flavouring (Black tea) (N) Specify if it meets the 95:5 rule: No	N/A	CONFIDENTIAL
	Black tea Extract (N) Specify if it meets the 95:5 rule: Yes	N/A	
Acid	Citric acid (C)	E330	
Colour	Plain Caramel (N)	E150a	

SUITABLE FOR /CERTIFICATIONS <i>When completing this section please also consider all processing aids</i>		
CATEGORY	YES/NO	NOTES
Suitable for vegetarians	YES	
Suitable for vegans	YES	Registered with the Vegan Society
Suitable for coeliacs	YES	
Organic certified	NO	
Fairtrade certified	NO	
Kosher certified	NO	
Halal certified	YES	

ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination on Y/N	NOTES <i>If 'Y' to 'used on site' what measures are in place to prevent cross contamination? Cereals containing gluten – specify grain</i>
Celery & celeriac	N	N	N	
Cereals containing gluten	N	N	N	Caramel colour derived from wheat (exempt from EU allergen labelling)
Crustaceans & derivatives	N	N	N	
Egg & derivatives	N	N	N	
Fish & derivatives	N	N	N	

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ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contamination on Y/N	NOTES If 'Y' to 'used on site' what measures are in place to prevent cross contamination? Cereals containing gluten – specify grain
Lupin & derivatives	N	N	N	
Milk & dairy products	N	N	N	
Molluscs & derivatives	N	N	N	
Mustard & derivatives	N	N	N	
Nuts (including oils)	N	N	N	
Peanuts (including oil)	N	N	N	
Sesame seed & derivatives	N	N	N	
Soya & derivatives	N	N	N	
Sulphur dioxide /sulphites > 10mg/kg	N	N	N	Carry over additive in sugar (exempt from EU allergen labelling as <10ppm)

GENETICALLY MODIFIED INGREDIENTS

Such ingredients may include: Maize based glucose syrup, corn flour, soya lecithin, soya oil, maltodextrin, citric acid, plain caramel

	(Y/N)
Have any ingredients been grown from seeds or derived from a raw material that has been Genetically Modified?	N
Have any genetically modified micro-organisms or enzymes been used in the production of any ingredient which is used in the production of this product?	N
For products of animal origin, were animals fed on feed / feed ingredients derived from Genetically Modified seeds?	N
If yes please complete below. **GM = Genetically modified; IP = Identity Preserved.	
Ingredient/Raw Material	Supplier
Processing Site	GM** (Y/N)
	IP ** (Y/N)

CONFIRMATION OF NON-IRRADIATION STATUS

Confirm below	(Y/N)
This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Directives 1999/3/EC (The Food Irradiation (England) Regulations 2009).	Y

NUTRITIONAL INFORMATION

All boxes must be completed, Values must be able to be verified analytically if requested. BTB will calculate per serve nutrition

Per 100g (as sold)			Per 100ml (as sold) Data in g & ml is required for liquid products		
Energy	kJ	1076	Energy	kJ	1398
Energy	kcal	253	Energy	kcal	329
Fat	g	0	Fat	g	0
Saturates	g	0	Saturates	g	0
Carbohydrate	g	62.6	Carbohydrate	g	81.3
Sugars	g	62.2	Sugars	g	80.8
Fibre (AOAC)	g	0	Fibre (AOAC)	g	0
Protein	g	0	Protein	g	0
Salt	g	0.04	Salt	g	0.05
Source of information	Calculated from raw material data		Source of information	Calculated from 100g figs using density conversion	
			Density conversion used	1.299	

NUTRITIONAL INFORMATION – calculated per serve (BTB to complete)

Serves per pack	41	Serving size ml	24
		Serving size g	31.18
Energy	kJ	335	
Energy	kcal	79	
Fat	g	0	
Saturates	g	0	

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Carbohydrate	g	19.5
Sugars	g	19.4
Fibre (AOAC)	g	0
Protein	g	0
Salt	g	0.01

PRODUCT ATTRIBUTES *Please add any other applicable attributes*

	Acceptable Standard	Unacceptable Standard
Appearance	Liquid, no particles.	Not matching
Colour	Dark caramel brown.	Not matching
Texture	Smooth, free flowing viscous liquid	Not matching
Flavour & Aroma	Sweet black tea aroma. Sweet black tea with a drying tea on taste.	Not Matching
Particle size / shape / weight	N/A	N/A
Other		

PROCESS CONTROLS

MANUFACTURING PROCESS *-Brief description of process*

Purchase and intake of raw materials from approved suppliers. Storage of raw materials. Weighing, dissolution, filtering, mixing & further filtration, pasteurisation, bottle washing, filling & capping. Labelling, coding, palletisation, storage and dispatch.

HACCP CONTROLS

Process Point	Hazard	Critical Limit	Monitoring Frequency	Corrective Action
See HACCP Plan				

MICROBIOLOGICAL CONTROLS

	Target	Reject	Test Frequency
TVC	<100	>1000	Each batch
Enterobacteriaceae	<10	>10	Each batch
Salmonella	Not detected in 25g	Present	Each batch
Yeasts	<20	≥20	Each batch
Moulds	<20	≥100	Each batch

PHYSICAL/CHEMICAL CONTROLS

Parameters that prove the product is intrinsically safe to eat, legal and meets expected quality (eg pH, aW, brix)

Control	Target	Lower Limit	Upper Limit	Test Frequency
Brix	63.6	-2.0	+2.0	Each batch
pH	2.15	1.95	2.35	Each batch
Density	1.299	-0.04	+0.04	Each batch
Min fill volume (ml)*	1000ml	*Packed in accordance with average weight legislation		First 12 bottles and then 6 every 20 minutes

FOREIGN BODY DETECTION

Metal detection

Is the product metal detected? No

Filtering / Sieving

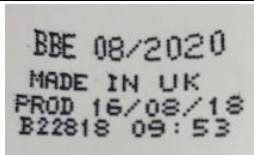
Are all ingredients sieved /filtered? Yes – post dissolution, and post mixing;

What size sieve / filter size is used? 50 micron ; 1000 microns

How often is sieve / filter checked? Before & after production

PRODUCT CODING /TRACEABILITY

	Single Unit	Outer Case
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Durability Date Code Format	BBE MM YYYY	BBE MM YYYY								
Method of date coding	Printed on bottle	Printed on the case label								
Batch coding format	BDDYY (Julian coding)	BDDYY (Julian coding)								
Position	Neck of bottle	On side panel								
Example of code as seen on single unit		<table><tr><td>Case Size:</td><td>6 x 1 Ltr e</td></tr><tr><td>Batch Number:</td><td>B00918</td></tr><tr><td>Production Date:</td><td>09/01/18</td></tr><tr><td>Best Before End:</td><td>01/2020</td></tr></table>	Case Size:	6 x 1 Ltr e	Batch Number:	B00918	Production Date:	09/01/18	Best Before End:	01/2020
Case Size:	6 x 1 Ltr e									
Batch Number:	B00918									
Production Date:	09/01/18									
Best Before End:	01/2020									

PRODUCT UNIT & CASE PACKAGING – PHOTOS – these may be added post production

Front		Back	
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BEYOND
THE BEAN
FORWARD THINKING IN DRINKING

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	<p>EN Iced Tea flavoured syrup. INGREDIENTS: Sugar, Water, Natural flavouring, Acid: citric acid, Colour: plain caramel, Black tea extract. BEST BEFORE END: see neck.</p> <p>ES Sirope sabor té helado. INGREDIENTES: azúcar, agua, aroma natural, acidulante: ácido cítrico, colorante: caramelo natural, extracto de té negro. CONSUMIR PREFERENTEMENTE ANTES DE: ver cuello.</p> <p>FR Sirop goût thé glacé. INGRÉDIENTS : Sucre, Eau, Arôme naturel, Acidifiant : acide citrique, Colorant : caramel ordinaire, Extrait de thé noir. À CONSOMMER DE PRÉFÉRENCE AVANT FIN : voir sur le goulot.</p> <p>DE Sirup mit Eistee-Geschmack. ZUTATEN: Zucker, Wasser, natürliches Aroma, Säuerungsmittel: Zitronensäure, Farbstoff: Karamell, Schwarztee-Extrakt. MINDESTENS HALTBAR BIS: siehe Flaschenhals.</p> <p>AR شراب بنكهة الشاي المتجمد. المكونات: سكر، ماء، نكهات طبيعية الأصل، منظم الحموضة: حامض الستريك، لون: إي303، إي304. تاريخ انتهاء الصلاحية: انظر أعلى لوزنجة العبوة.</p> <table border="1"> <thead> <tr> <th>NUTRITION / NUTRITIONNELLES / VALEURS NUTRITIONNELLES / NÄHRWERTANGABEN / العناصر</th><th>Per 100ml</th></tr> </thead> <tbody> <tr> <td>Energy / Valor energético / Énergie / Energie / الطاقة</td><td>1398 kJ / 329 kcal</td></tr> <tr> <td>Fat / Grasas / Matière grasses / Fett / الدهون</td><td>0g</td></tr> <tr> <td>of which saturates / de las cuales ácidos grasos saturados / dont acides gras saturés / davon gesättigte Fettsäuren / الدهون المشبعة</td><td>0g</td></tr> <tr> <td>Carbohydrate / Hidratos de carbono / Glucides / Kohlenhydrate / الكربوهيدرات</td><td>81.3g</td></tr> <tr> <td>of which sugars / de los cuales azúcares / dont sucres / davon Zucker / أنواع السكريات</td><td>80.8g</td></tr> <tr> <td>Protein / Proteínas / Protéines / Eiweiß / بروتين</td><td>0g</td></tr> <tr> <td>Salt / Sal / Sel / Salz / ملح</td><td>0.05g</td></tr> </tbody> </table> <p>Date opened: <input type="text"/></p> <p>Instagram: @hellosweetbird Produced in Bristol, UK Sweetbird, BS3 2HA</p> <p>100% Vegan</p> <p>Barcode: 5 060175 133342</p>	NUTRITION / NUTRITIONNELLES / VALEURS NUTRITIONNELLES / NÄHRWERTANGABEN / العناصر	Per 100ml	Energy / Valor energético / Énergie / Energie / الطاقة	1398 kJ / 329 kcal	Fat / Grasas / Matière grasses / Fett / الدهون	0g	of which saturates / de las cuales ácidos grasos saturados / dont acides gras saturés / davon gesättigte Fettsäuren / الدهون المشبعة	0g	Carbohydrate / Hidratos de carbono / Glucides / Kohlenhydrate / الكربوهيدرات	81.3g	of which sugars / de los cuales azúcares / dont sucres / davon Zucker / أنواع السكريات	80.8g	Protein / Proteínas / Protéines / Eiweiß / بروتين	0g	Salt / Sal / Sel / Salz / ملح	0.05g
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<p>Case</p> 																	

PRODUCT STORAGE /SHELF LIFE

Recommended storage conditions	Ambient
Recommended storage instructions once opened	Ambient: Sealed with a lid or pump when not in use. Keep in a cool place and away from direct sunlight or sources of heat.
Total shelf life from production	24 months.
Total shelf life once opened	Recommended: 2 months from opening

Packaging information Sweetbird syrups

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Brief description of format	Clear plastic bottle with black or clear tamper proof cap. Brown cardboard outer case.	
Are your primary packaging suppliers BRC / ISO accredited?	Yes	

Component <i>Include all components as dispatched</i>	Food Contact?	Material	Weight	% Recycled content	Recyclable?
Bottle	Yes	PET	53g	30%	100%
Cap (lid)	Yes	PE	2.9g	0	100%
Bottle label - Front	No	PP	0.6g	0	0%
Bottle label - Back	No	PP	0.5g	0	0%
Outer Case (total)	No	Cardboard	204.9g	≥85%	100%
Case label	No	PP	0.5g	0	0%
Case tape	No	Plastic	1.6g	0	0%
Shrink wrap	No	LLDPE	250g	0	100%
Pallet	No	Wood	25kg	0	100%

Saleable units per outer (case size)		6	Primary pack dimensions		Bottle: 84.50mm Diameter x 291.32mm Height	
Saleable unit net weight / volume		1000ml		Packed to (average / minimum?)		Average
Gross case weight		8.34kg		Outer case dimensions		263 mm L x 174 mm W x 302 mm H
Cases per layer	23	Layers per pallet		4	Cases per pallet	92
Pallet weight	792.53kg			Pallet height	136cm	
Pallet type	UK standard 4-way entry					

SPECIFICATION APPROVAL

This document sets out a specification for the above product and supersedes all previous issues. This product complies with the Food Safety Act 1990 and all associated legislation.

On behalf of **Beyond the Bean:**

Signature				
Name	Joshua Parker	Date	07.08.2023	

SPECIFICATION HISTORY – BTB to complete		
Date	Version no	Amends
10.04.2019	V1.0	New document
26.10.2020	V2.0	Update BOP AW Identifier
01.02.2022	V3.0	Updated to new template format, multiple changes reviewed and updated
18.02.2022	V4.0	Updated to new template, correction to product name – replaced 'ice tea' with 'iced tea'
07.08.2023	V5.0	Update to product photographs and packaging information