Unit 5 Cala Trading Estate, Ashton Vale Rd, Bristol, BS3 2HA T: +(0)117 9522 422 F: (0)117 9533 422, mailto:technical@beyondthebean.com



GENERAL DETAILS							
BTB Product Name	duct Name Sweetbird Caramel Syrup 1L BTB Product Code NSB103						
Demanda	EAN Code (Unit Barcode)		ITF Code (Outer Case Barcode)				
Barcode	5060175133182		15060175133189				
Preparation Instructions (basic)		Syrup for flavoured beverage prepa	arations.				

INGREDIENT DECLARATION
Ingredient declaration- all allergens must be highlighted in bold
Sugar, Water, Natural flavouring, Colour: plain caramel, Acidity regulator: citric acid.
May Contain- any alibi labelling required; this should be minimal, appropriate allergen controls should be in place
N/A
Legal name
Caramel flavour syrup

SUITABLE FOR /CERTIFICATIONS When completing this section please also consider all processing aids					
CATEGORY	YES/NO	NOTES			
Suitable for vegetarians	YES				
Suitable for vegans	YES	Registered with the Vegan Society			
Suitable for coeliacs	YES				
Organic certified	NO				
Fairtrade certified	NO				
Kosher certified	NO				
Halal certified	YES				

ALLERGENS	Contains Y/N	Used on site / Y/N	Possible cross contaminati on Y/N	NOTES If 'Y' to 'used on site' what measures are in place to prevent cross contamination? Cereals containing gluten – specify grain
Celery & celeriac	N	Ν	Ν	
Cereals containing gluten	N	N	Ν	Caramel colour derived from wheat (exempt from EU allergen labelling)
Crustaceans & derivatives	N	Ν	Ν	
Egg & derivatives	N	N	Ν	
Fish & derivatives	N	N	N	
Lupin& derivatives	N	Ν	N	
Milk & dairy products	N	N	N	
Molluscs & derivatives	N	N	N	
Mustard & derivatives	N	N	N	
Nuts (including oils)	N	N	N	
Peanuts (including oil)	N	N	Ν	
Sesame seed & derivatives	N	N	N	
Soya & derivatives	N	N	N	
Sulphur dioxide /sulphites > 10mg/kg	N	N	N	Carry over additive in sugar (exempt from EU allergen labelling as <10ppm

GENETICALLY MODIFIED INGREDIENTS							
Such ingredients may include: Maize based	d glucose syrup, corn flour, soya lecithin, so	oya oil, maltodextrin, citric acid, plain c	caramel				
					(Y/N)		
Have any ingredients been grown fro	m seeds or derived from a raw materi	al that has been Genetically Modi	fied?		Ν		
Have any genetically modified micro-organisms or enzymes been used in the production of any ingredient which is used in the production of this product?							
For products of animal origin, were animals fed on feed / feed ingredients derived from Genetically Modified seeds?							
If yes please complete below. **	If yes please complete below. **GM = Genetically modified; IP = Identity Preserved.						
Ingredient/Raw Material Supplier Processing Site GM** (Y/N) IP ** (Y/N							
N/A	N/A	N/A	N/A	N/A			

Version : 6 Date: 20/11/2023



CONFIRMATION OF NON-IRRADIATION STATUS

Confirm below

(Y/N) This is to certify that this product, whole or in part, has not been subjected to Ionising Radiation as per European Y Directives 1999/3/EC (The Food Irradiation (England) Regulations 2009).

NUTRITION All boxes must be completed, Values must be able to be verified analytically if requested. BTB will calculate per serve nutrition Per 100g (typical values as sold) Per 100ml (typical values as sold) kJ 1137 kJ 1513 Energy Energy Energy kcal 268 Energy kcal 356 0 0 Fat g Fat g Saturates 0 Saturates 0 g g Carbohydrate 66.9 Carbohydrate 89.0 g g 66.9 89.0 Sugars Sugars g g Fibre (AOAC) Fibre (AOAC) 0 0 g g Protein 0 Protein 0 g g 0.03 Salt 0.02 Salt g g Calculated from raw material Calculated from raw material Source of information Source of information data data 1.331 Density conversion used

NUTRITION – per serving (typical values as sold)						
Serves per	62	Serving size ml (2 pumps) 16				
pack		Serving size g	21.3			
Energy	kJ		241			
Energy	kcal	57				
Fat	g	0				
Saturates	g	0				
Carbohydrate	g		14.2			
Sugars	g		14.2			
Fibre (AOAC)	g		0			
Protein	g		0			
Salt	g		0			

PRODUCT ATTRIBUTES Please add any other applicable attributes						
	Acceptable Standard	Unacceptable Standard				
Appearance	Liquid, no particles, top layer with little haze	Not matching				
Colour	Golden caramel/light brown	Not matching				
Texture	Smooth, free flowing viscous liquid	Not matching				
Flavour & Aroma	Sweet sugar caramel	Not Matching				
Particle size / shape / weight	N/A	N/A				

PROCESS CONTROLS

MANUFACTURING PROCESS -Brief description of process

Purchase and intake of raw materials from approved suppliers. Storage of raw materials. Weighing, dissolution, filtering, mixing & further filtration, pasteurisation, bottle washing, filling & capping. Labelling, coding, palletisation, storage and dispatch.

HACCP CONTROLS							
Process Point	Hazard	Critical Limit	Monitoring Frequency	Corrective Action			
See HACCP Plan							

SWEETBIRD SPECIFICIATION

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MICROBIOLOGICAL CONTROLS						
	Target	Reject	Test Frequency			
TVC	<100	>1000	Each batch			
Enterobacteriaceae	<10	>10	Each batch			
Salmonella	Not detected in 25g	Present	Each batch			
Yeasts	<20	≥20	Each batch			
Moulds	<20	≥100	Each batch			

PHYSICAL/CHEMICAL CONTROLS

Parameters that prove the product is intrinsically safe to eat, legal and meets expected quality (eg pH, aW, brix)							
Control	Target	Lower Limit	Upper Limit	Test Frequency			
Brix	67.3	-2.0	+2.0	Each batch			
рН	4.00	3.80	4.20	Each batch			
Density	1.331	-0.04	+0.04	Each batch			
Min fill volume (ml)*	1000ml	*Packed in accordance with average weight legislation		First 12 bottles and then 6 every 20 minutes			

PRODUCT CODING /TRACEABILITY							
	Single Unit	Outer Case					
Durability Date Code Format	BBE MM YYYY	BBE MM YYYY					
Method of date coding	Printed on bottle	Printed on the case label					
Batch coding format	BDDDYY (Julian coding)	BDDDYY (Julian coding)					
Position	Neck of bottle	On side panel					
	BBE 08/2020	Case Size: 6 x 1 ltr @					
		Batch Number: B00918					
Example of code as seen on single unit	MADE IN UK	Production Date: 09/01/18					
	PROD 16/08/18 B22818 09:53	Best Before End: 01/2020					

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Case	SWEETBIRD Westerbird Westerbird Westerbird			SWEETBIRD Case Size: 6 x 1 ltr @ Batch Number: B009 Production Date: 09/01 Best Before End: 01/20 Produced in Bristol, UK by Swa	118 /18 020
Unit gross weight	1.39kg approx.	Gross case weight	8.54kg	Pallet weight	810kg approx.
For packagi	ng details see Annex 1	L			

Recommended storage conditions Ambient Recommended storage instructions once opened Ambient: Sealed with a lid or pump when not in use. away from direct sunlight or sources of heat.	PRODUCT STORAGE /SHELF LIFE				
	Keep in a cool place and				
Total shelf life from production 24 months.					
Total shelf life once opened Recommended: 2 months from opening					

PACKAGING			
Brief description of format	Clear plastic bottle with black or clear tamper proof cap. Brown cardboard outer case.		
Are your primary packaging suppliers BRC / ISO accredited?		Yes	

SPECIFICATION APPROVAL

This document sets out a specification for the above product and supersedes all previous issues. This product complies with the Food Safety Act 1990 and all associated legislation.

On behalf of **Beyond the Bean:**

Signature	Fahe		
Name	Joshua Parker	Date	29/11/2023

Local information – this section is intended for completion by customers &/or importers. No liability for any information below is accepted by Beyond the Bean or Sweetbird.				